

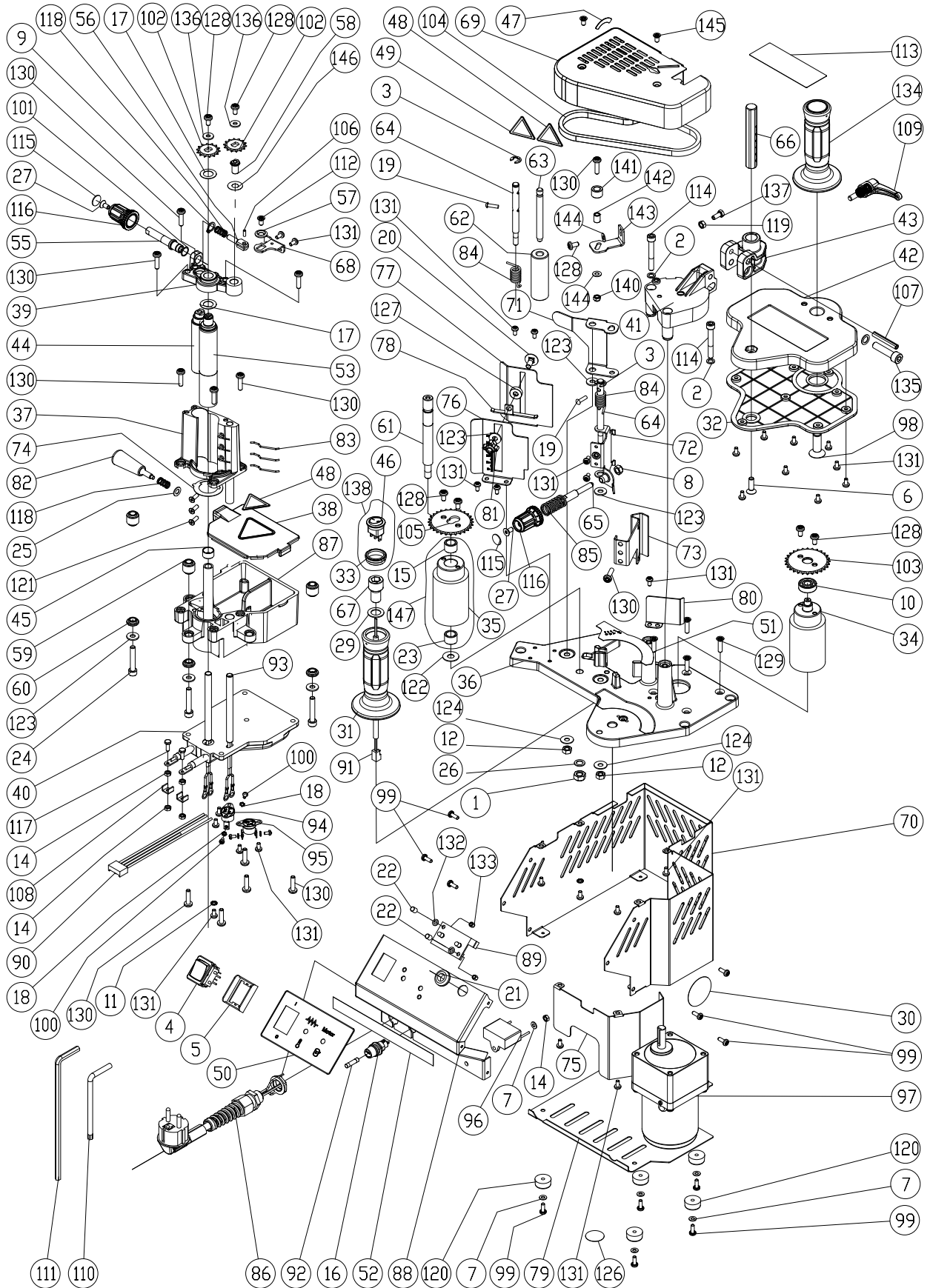


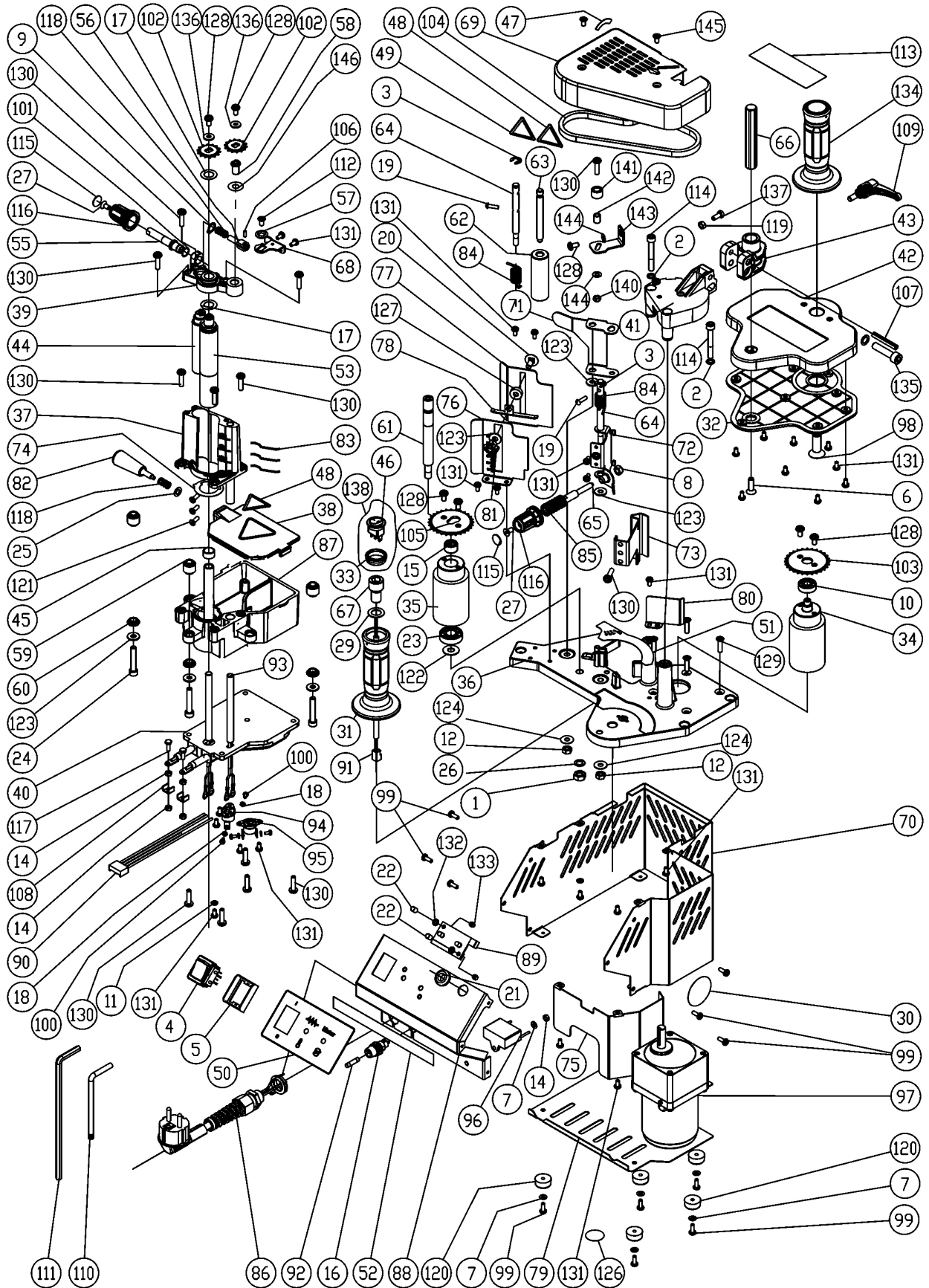
**Technical information**  
Explosion drawing and parts list

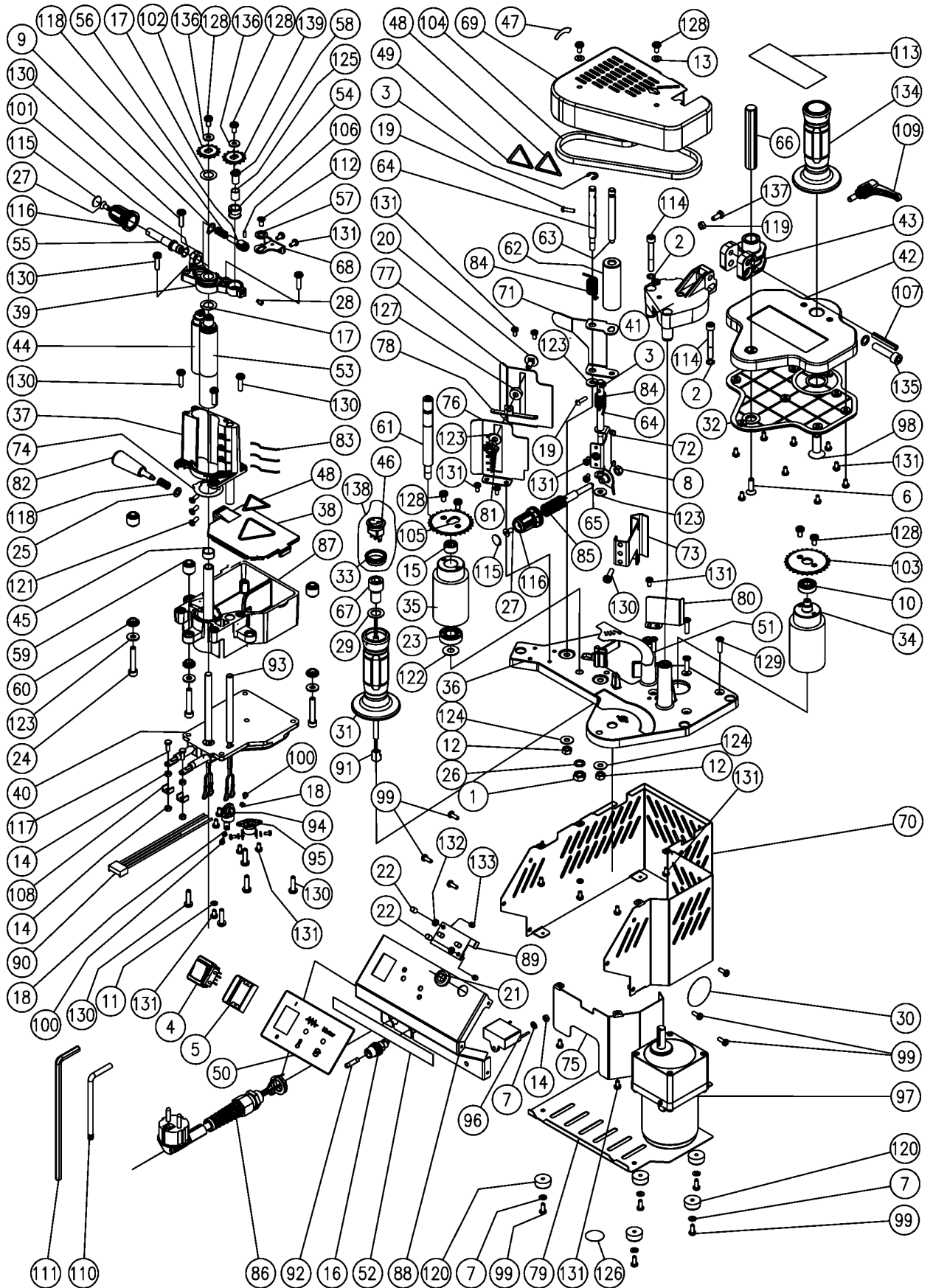
**PEB200 edgebander (Ref. 5000900)**  
(\* ) Parts not mounted in the current version

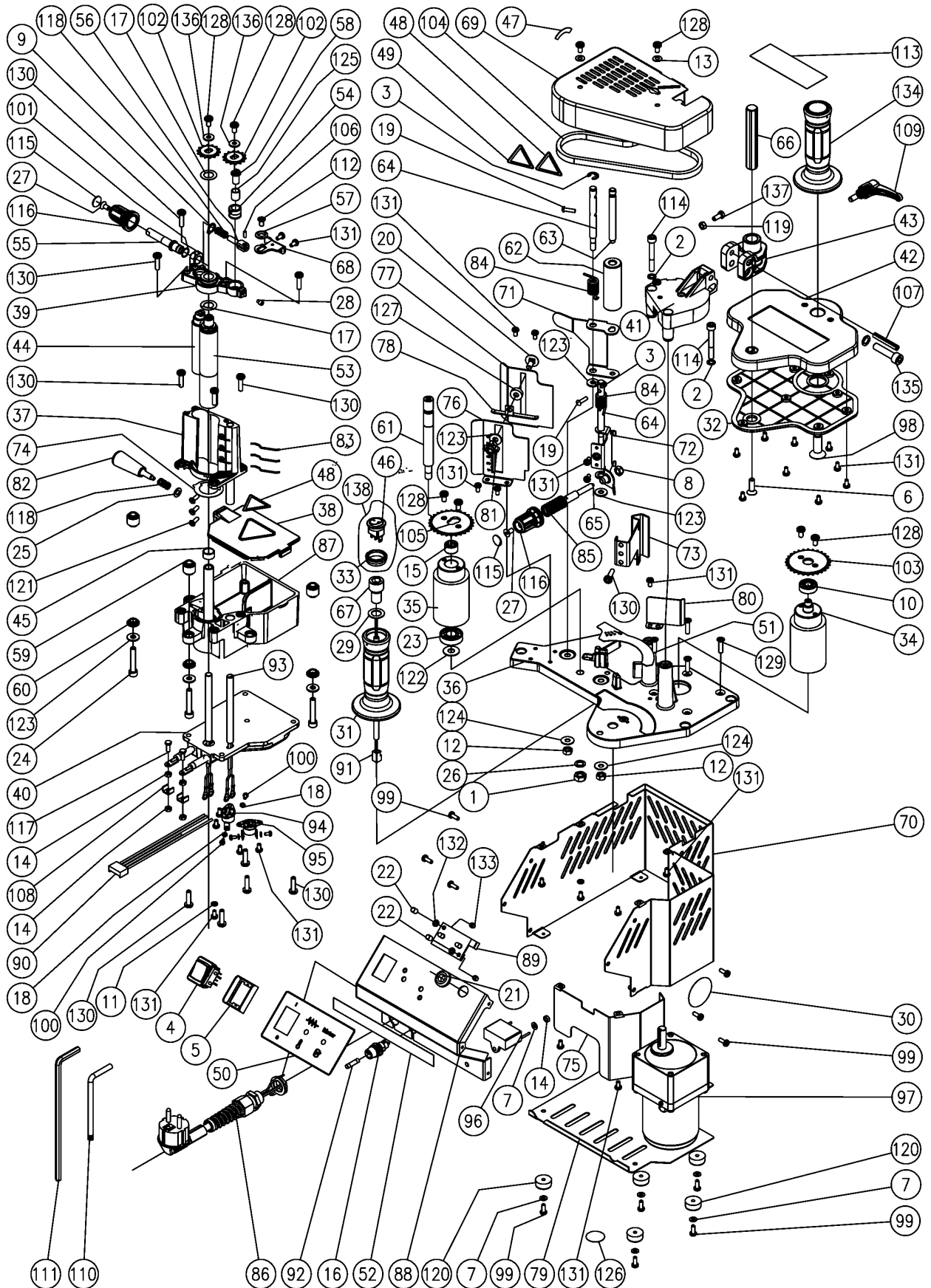
Pos.	Code	Vrs.	Serie	Item	Pos.	Code	Vrs.	Serie	Item
1	1185004			HEX. NUT M.8 10K	64	5022650			SHAFT
2	1383003			WASHER AET D.6.4	65	5022651			ADJUSTING SHAFT
3	1588017			RETAINING RING N-7	66	5022665			SHAFT
4	1615019			SWITCH	67	5022689			SCREW
5	1668070			SWITCH PROTECTION	68	5023862			STOPPER
6	1673018			HEX. SOCKET FLAT HD. SCREW M.6X20	69	5023970	C0	12116	UPPER COVER (V2)
7	1680026			WASHER D.4.3 DIN125	* 69 -	5023865			UPPER COVER
8	1685017			SELF-LOCKING HEX. NUT M.6	70	5023872			PROTECTION
9	1688103			RING SHAFT D.10	71	5023875			PRESSER ROLLER SUPPORT
10	1910002			BALL BEARING 608-ZZ	72	5023876			TAPE GUIDE
11	1981001			TOOTHED WASHER D.4.3	73	5023877			STOPPER
12	2085002			HEX. NUT M.6	74	5023879			LIMITER
* 13	2280004			WASHER D.5.2X11.1X0.7	75	5023881			LOWER PROTECTOR
14	2385005			HEX. NUT M.4	76	5023882			RIGHT INFEEED GUIDE
15	3812002	D0	12131	SELF LUBRICATED BEARING A-12X17X12	77	5023883			LEFT INFEEED GUIDE
* 15 -	3011008			NEADLE BEARING HK 1210	78	5023884			SLIDE
16	5046536			FUSE HOLDER	79	5023886			LOWER COVER
17	3380038			WASHER D.12.1X20X0.5	80	5023909			SPACER
18	3581004			TOOTHED WASHER D.3	81	5025149			KNOB
19	3589032			RIVET D.3.9X14	82	5025150			GLUE POT COVER KNOB
20	3774011			CUP SQUARE NECK BOLT M.6X15	83	5026220			SPRING
21	3804055			PROTECTOR	84	5026222			SPRING
22	1688035			CENTERING COLLAR	85	5026223			SPRING
* 23	3812002	D0	12131	SELF LUBRICATED BEARING A-12X17X12	86	5046535			CORD
* 23 -	4010005			BALL BEARING 6001 2RS	87	5046529			GLUE POT ASS'Y
24	4375066			HEX. SOCKET HD. CAP SCREW M.6X35	88	5046532			FRONTAL ASS'Y
25	4380014			WASHER D.6.3X11.8X0.8	89	5046533			CONNECTION PLATE
26	4383008			WASHER AET D.8.4	90	5046537			HEATING ELEMENT CORD
27	4475024			HEX. SOCKET FLAT HD. SCREW M.5X10	91	5046538			CORD SWITCH-MOTOR
* 28	4475051			HEX. SOCKET SET SCREW M.5X8	92	5068325			FUSE 4A (230 V)
29	4480028			WASHER D.12.1X20X1	93	5068517			HEATING ELEMENT D. 8X100
30	4919259			LABEL	94	5068550			THERMOSTAT AB.187
31	5002771			HANDLE	95	5068551			THERMOSTAT CE165
32	5002775			BASE	96	5069087			CAPACITOR
33	5002828			SWITCH COVER	97	5046534			MOTOR ASS'Y
34	5004287			MOTORIZED ROLLER	98	5073050			SCREW M.10X30 DIN 7991
35	5004302	D0	12131	ROLLER (V2)	99	5078032			SCREW 4X12 TORX
* 35 -	5004288			ROLLER	100	5078033			SCREW M.3X6 TORX
36	5006603			BASE	101	5083027			WASHER D.10
37	5006606			BODY	102	5087153			DRIVING PINION
38	5006607			GLUE POT COVER	103	5087155			GEAR
39	5046606	C0	12116	UPPER COVER WITH BUSHINGS (V2)	104	5087156			CHAIN 6X2.8 PITCH 72
* 39 -	5046541			UPPER COVER	105	5087157			GEAR
40	5006611			HEATING BASE	106	5088166			PIN D.3X8
41	5006614			SLIDING BASE SUPPORT	107	5088167			PIN D.6X40
42	5006615			SLIDING BASE	108	5099640			BRACKET
43	5006617			HINGE	109	5099642			HANDLE
44	5006633			DISPENSER	110	5099663			TORX KEY TX-25
45	5012070			BUSHING 12X14X8	111	5099664			ALLEN KEY 6 mm
46	5015077			SWITCH	112	5578031			SCREW M5X10 TORX
47	5019623			LABEL	113	5819234			LABEL
48	5019629			WARNING LABEL	114	5875101			SCREW M.6X45
49	5019630			WARNING LABEL	115	6002782			SCREW COVER
50	5019655			MAIN BOARD LABEL	116	6045661			FINE ADJUSTMENT BUTTON
51	5019656			LABEL	117	6371025			HEX HD. SCREW M.4X12
52	5019657			LABEL	118	6626089			SPRING
53	5022636			GLUING ROLLER	119	7085008			HEX. NUT M.5
* 54	5022638			ECCENTRIC	120	7004004			RUBBER STOP
55	5022640			GLUE ADJUSTMENT SHAFT	121	7070061			SCREW CE 4.2X13
56	5022641			FORK	122	7280036			WASHER D.8.2XD.19.9X1
57	5022642			WASHER	123	8423195			WASHER D.6.3XD.15X1.5
58	5022643			SHAFT	124	8481013			WASHER
59	5022644			BUSHING	*125	8512055			BUSHING D.8X10X12
60	5022645			WASHER	126	8519197			VOLTAGE LABEL
61	5022693	D0	12131	ROLLER SHAFT (V2)	127	8522492			TAPE GUIDE BUSHING
* 61 -	5022646			ROLLER SHAFT	128	8578024			SCREW M.5X10 TORX
62	5022647			PRESSER ROLLER	129	8578028			SCREW M.5X30 TORX (DIN 965)
63	5022648			ROLLER SHAFT	130	8578029			SCREW M5X20 TORX











**ESQUEMA ELÉCTRICO PEB200**  
**PEB200 ELECTRICAL DIAGRAM**

